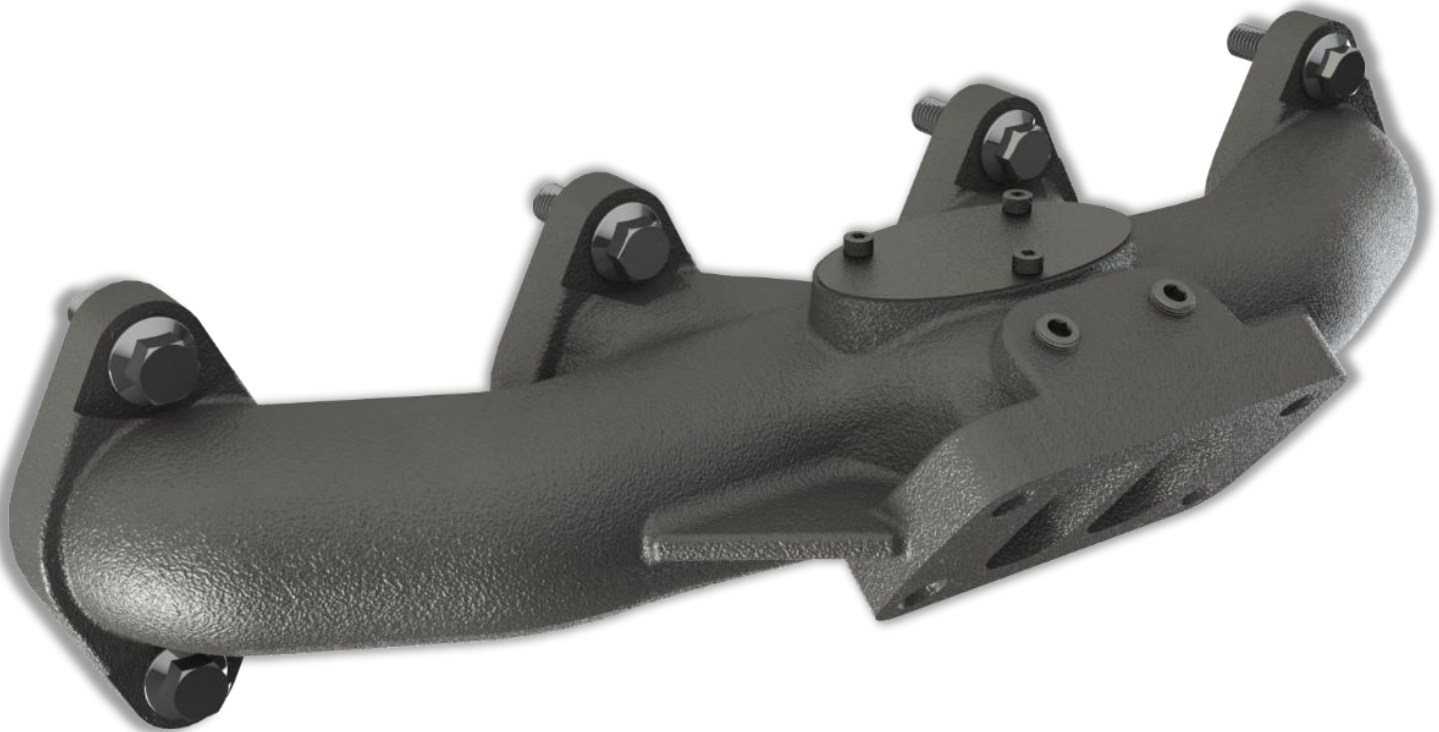
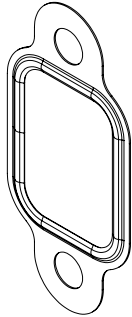
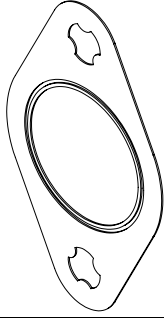
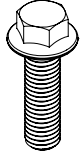


# **Cummins 4BT Exhaust Manifold**

## **Installation Instructions**

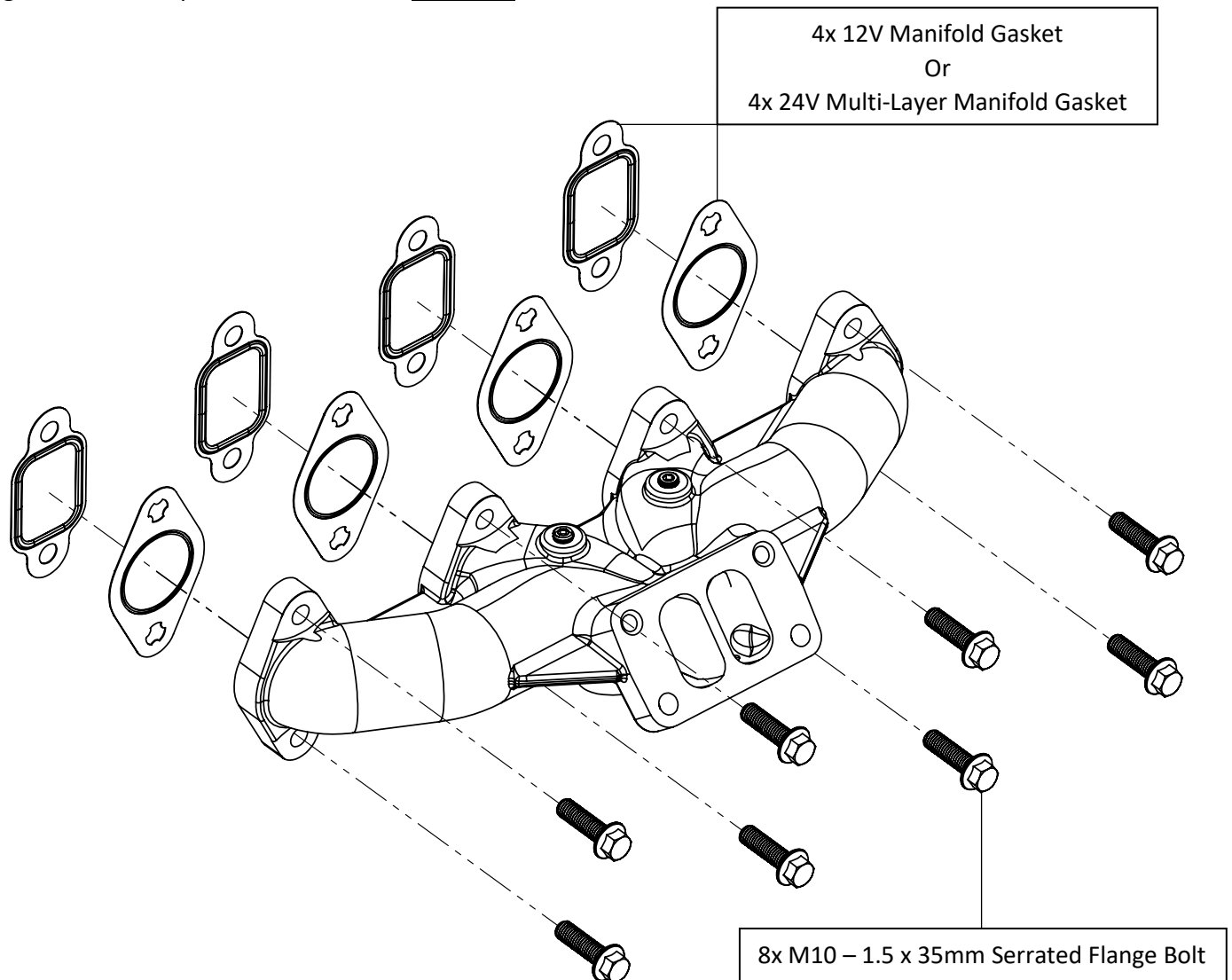


## **Included Gaskets and Hardware:**

<b><u>Name:</u></b>	<b><u>Part:</u></b>	<b><u>Quantity</u></b>
12V Manifold Gasket (Note: Only included with Cummins 4BT 12V manifolds.)		<b>4</b>
24V Multi-Layer Manifold Gasket (Note: Only included with Cummins 4BT 24V manifolds.)		<b>4</b>
M10 - 1.5 x 35mm Serrated Flange Bolt		<b>8</b>

## **Cummins 4BT Exhaust Manifold Installation Instructions:**

**Step #1:** Install the exhaust manifold to your engine block. The manifold can be flipped to give the turbo a high mount or low mount position depending on your application. Place the provided manifold gaskets between the manifold and engine block. Use the M10 – 1.5 x 35mm Serrated Flange Bolts to fasten the manifold to your engine block. Torque the fasteners to **35 ft-lbs.**



**Step #2:** Install your turbo charger to the previously installed manifold. (**Note:** To mount your turbo, you will need M10 - 1.5mm fasteners. No gaskets or hardware are included with the manifold to mount the turbo.)

**After installation, drive the vehicle for approximately 100 miles then, while the vehicle is warm re-torque all the bolts and clamps, as the bolts sometimes loosen up after being heated and cooled a few times.**